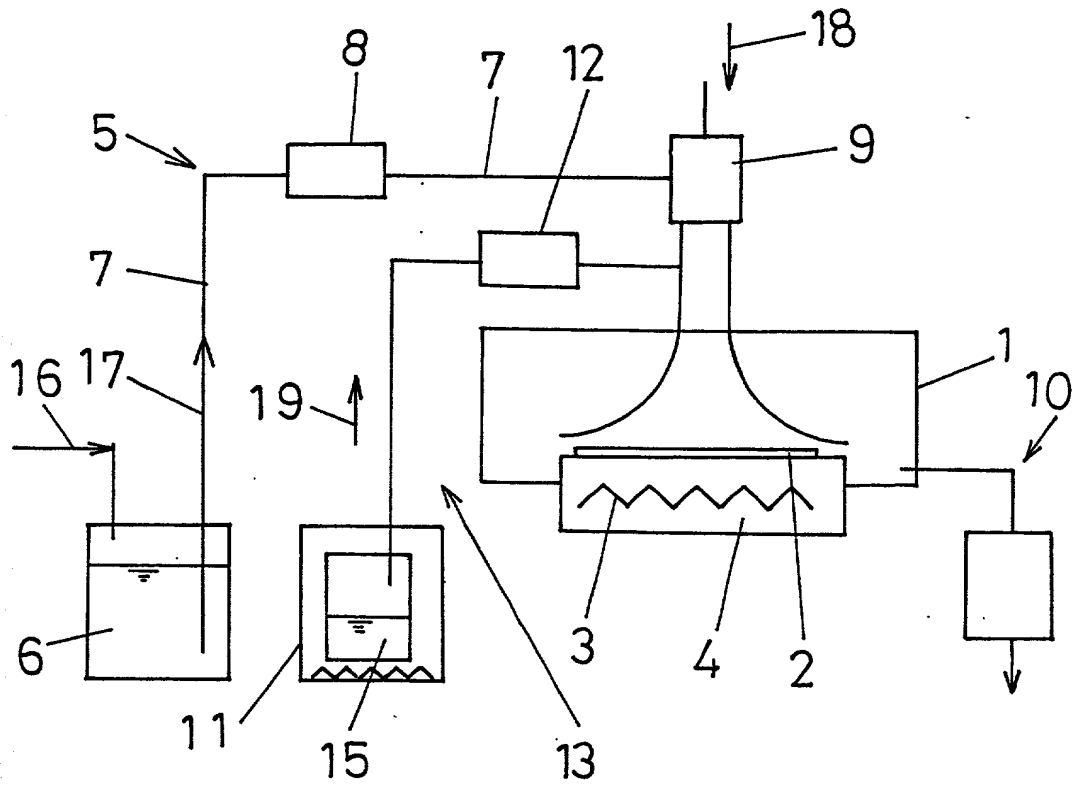


Fig.1



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Fig.2

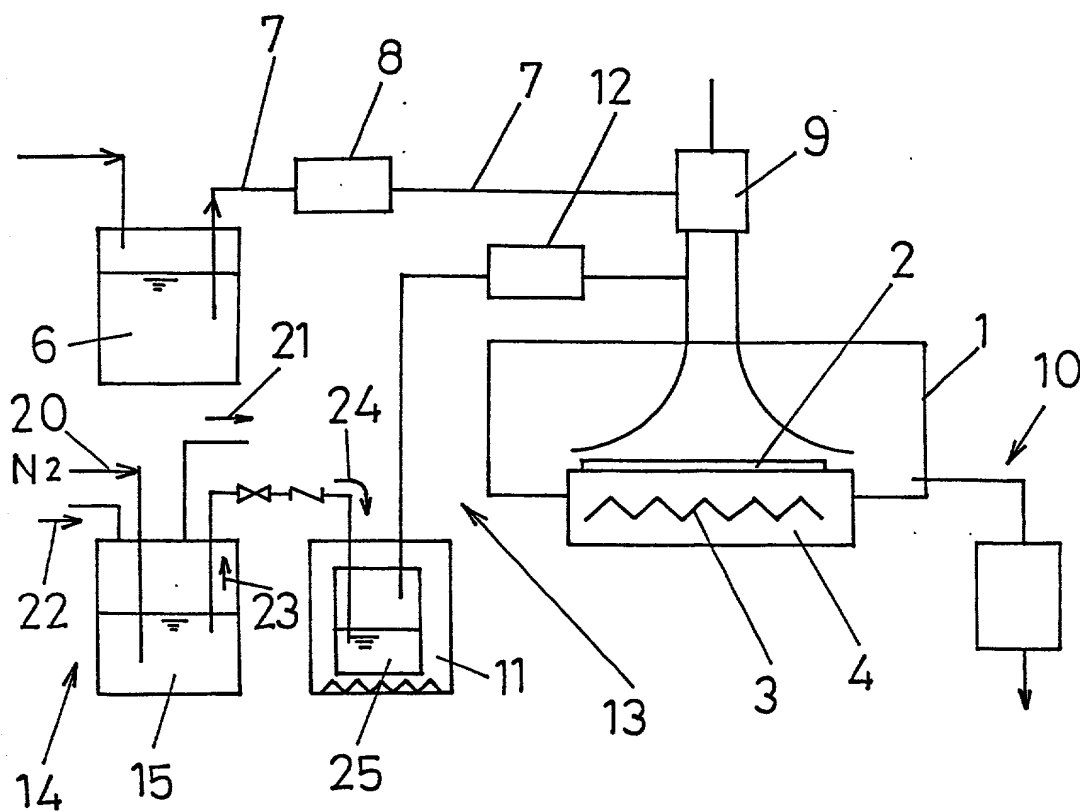


Fig.3

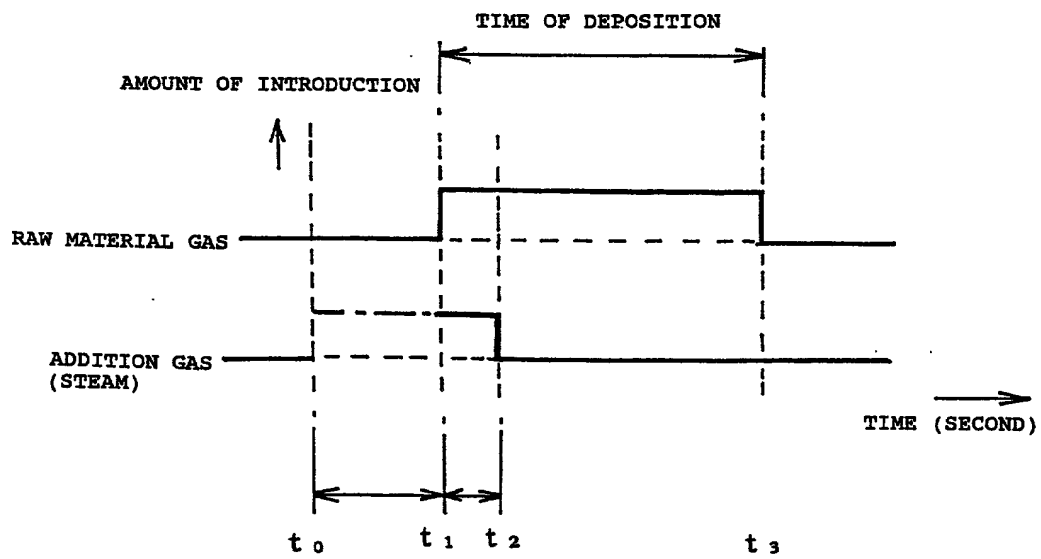


Fig.4(a)

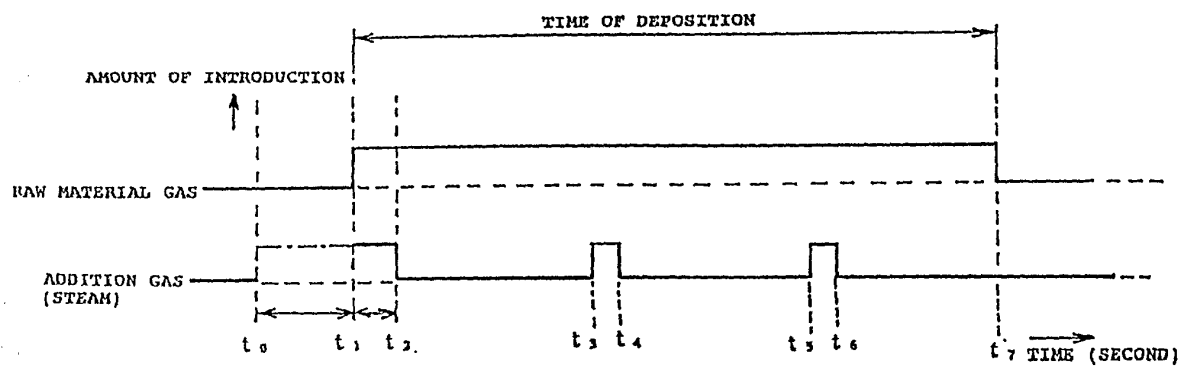
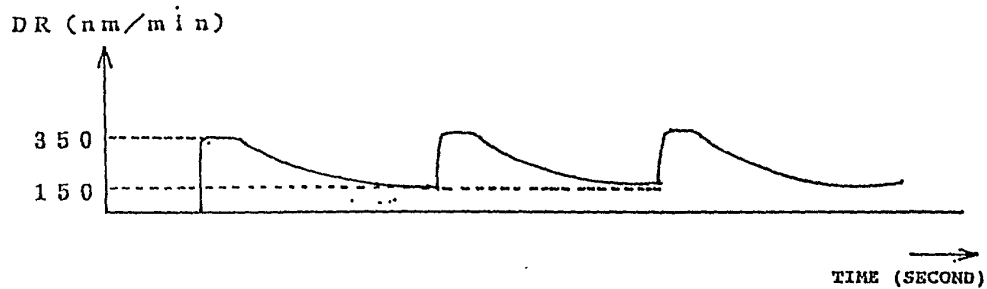


Fig.4(b)



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Fig.5

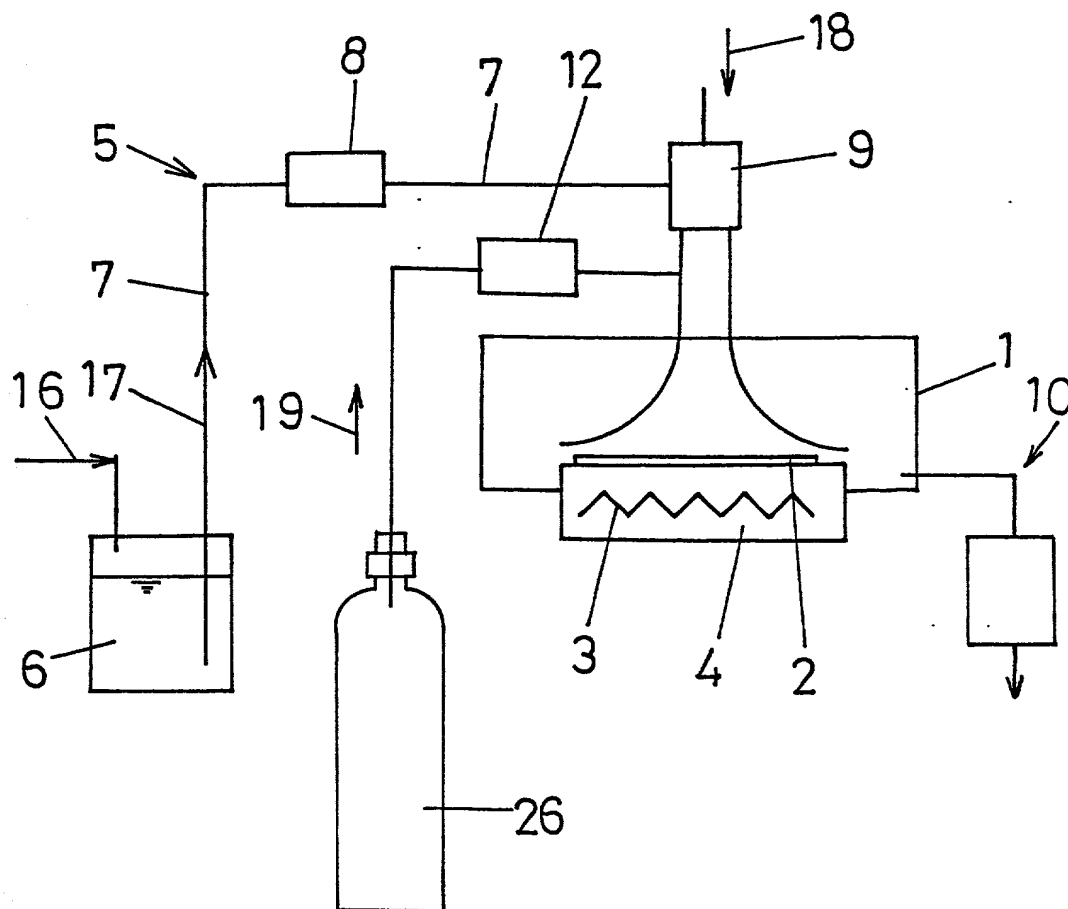


Fig.6

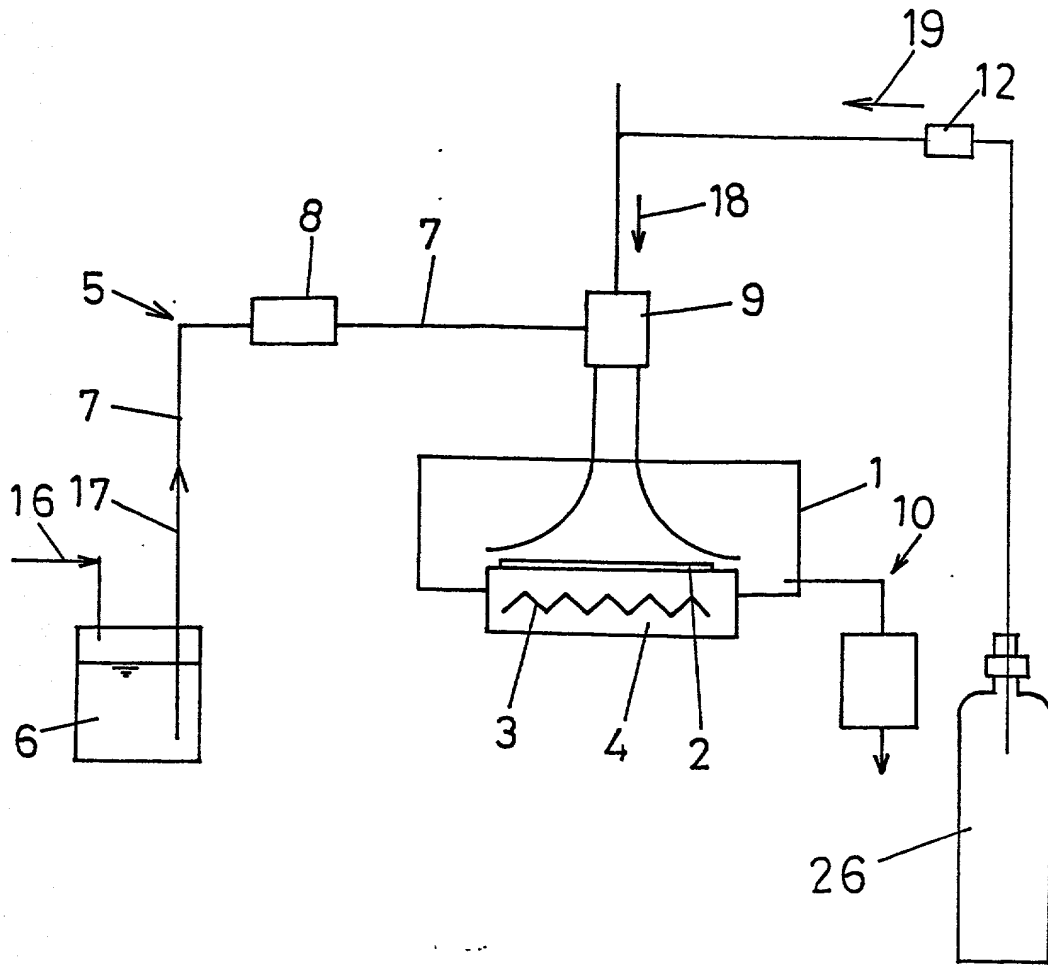


Fig.7

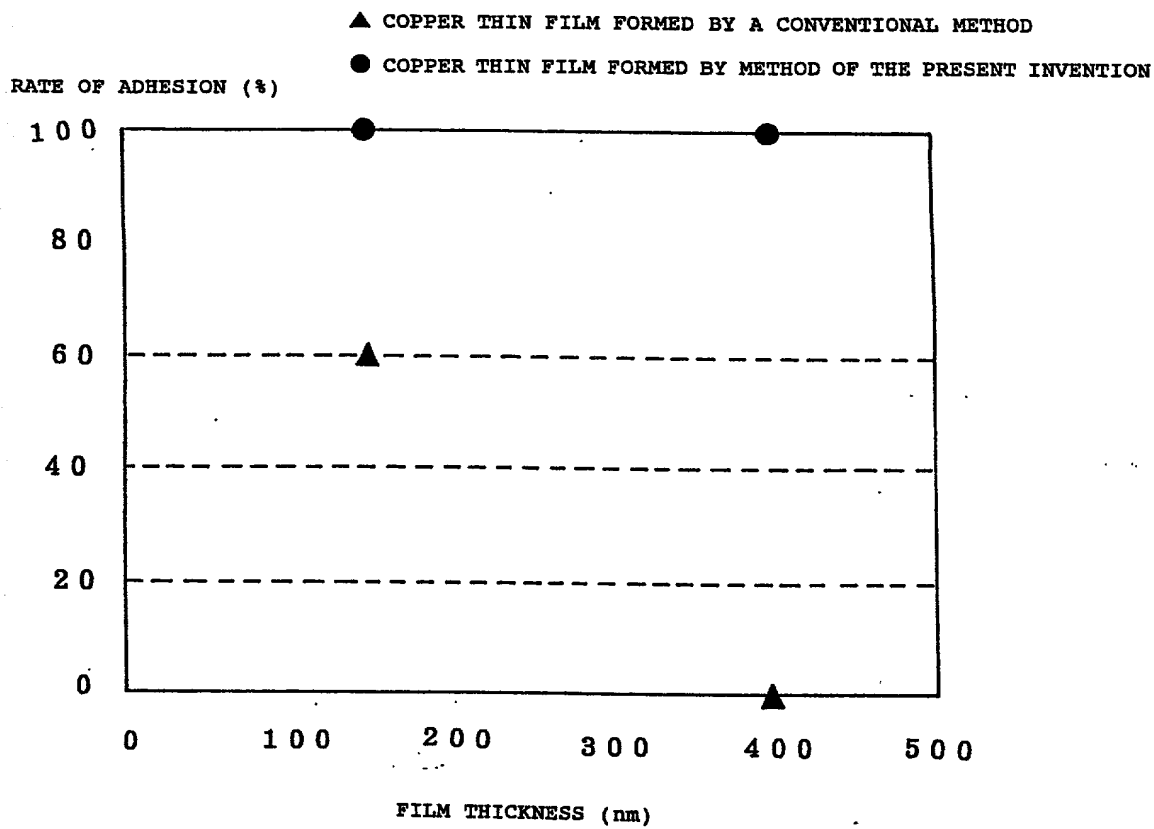
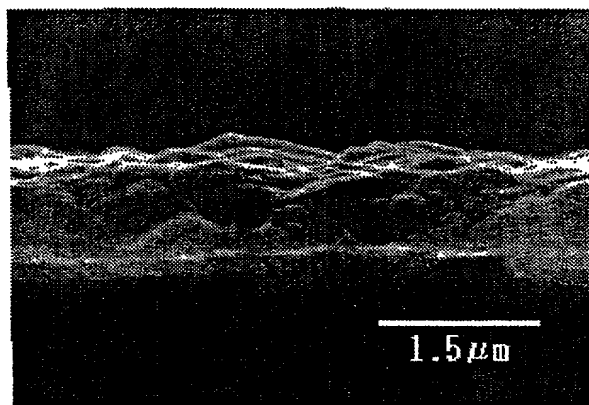
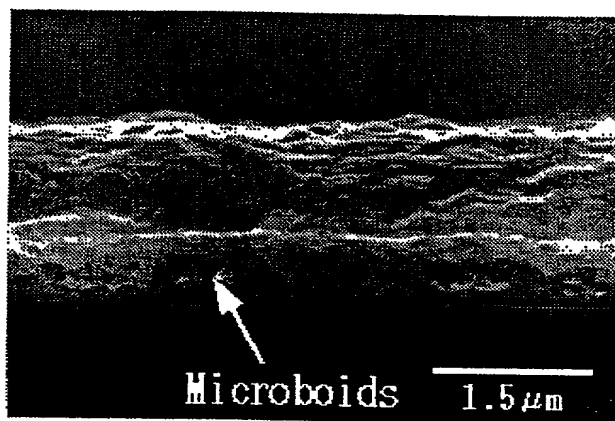


Fig.8



ADDITION OF WATER FOR 30 SECONDS  
OR LESS DURING DEPOSITION

Fig.9



ADDITION OF WATER FOR 30 SECONDS  
OR MORE DURING DEPOSITION

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